SOLID ACT BB

- 1. Review PO and design drawings as provided by client
- 2. Remove and stage items from inventory
- 3. All components inspected for proper mechanical form, fit and function
- 4. Power supplies in all components are tested for proper operation
- 5. System is fully cabled and tested for communications operations utilizing the GUI
- 6. All remotes are fiber connected to the BIU to confirm unit path ID
- 7. All IP addressing is set and verified for system components
- 8. All default values are programmed into the system, including the ROUs and MDBUs
- 9. All ROUs, MDBUs, and BIUs are assigned internal names/labels per customer request
- **10.** Firmware versions are loaded for latest release or compatibility to an existing system
- 11. RDUs are installed in the ROUs and mounting screws torqued to factory specifications
- 12. All RDU test reports are placed inside the door pocket of corresponding ROU
- 13. All ROU cabling is installed and RF connectors torqued to factory specification
- **14.** RF signal sources are connected to BIU for RF testing
- 15. Connect automated RF testing system to each ROU
- **16.** Each RDU is tested for communications with the RCPU
- 17. Each RDU is tested for proper downlink gain and RF power output
- 18. Each RDU is tested for proper uplink gain and RF power output to back of BIU
- 19. Each ROU is physically labeled on exterior per customer request
- **20.** All required MDBUs are installed in the BIU and locked into place
- 21. All MDBUs are tested for proper communications with MCPU
- 22. All MDBUs ports are tested for proper RF downlink operation
- 23. All MDBUs are tested for proper RF uplink gain and operation
- 24. Scan item serial numbers for report and packing list
- **25.** Check alarming functions on BIUs, MDBUs, ROUs, and RDUs
- 26. Test high temp alarm
- **27.** Test door alarm functionality
- 28. Test high and low RF alarms on each MDBU and RDU
- 29. Test ALC functions on RDUs and MDBUs
- **30.** Final QC test prior to packaging and shipping
- 31. Package all equipment for shipping
- **32.** Attach packing list with all serial numbers and test reports
- **33.** Ship order and send email confirmation and tracking to customer